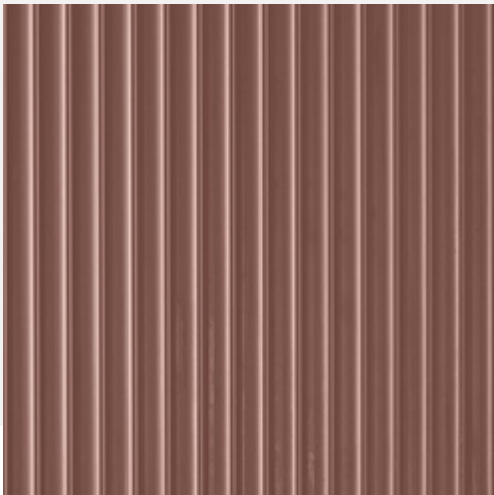




Technical Specifications

ABNT NBR ISO 13006

Dry-pressed ceramic tiles with water absorption $E_v > 10\%$ Group BIII

Clay Graffi

Line Puraforma

Tipology	Code	
Wall	212077E	
Size (cm)	Thickness (mm)	Work Size (cm)
45X120	13.3	44,85X119,85
Edge	Surface	Tonality Variation
Rectified	Matte	V1

Physical Property

Water Absorption (%)
Modulus of Breaking Strength (N/mm ²)
Breaking Load (N)
Moisture Expansion (mm/m)
Crazing Resistance
Frost Resistance
Resistance to Thermal Shock

Test Standards

ISO 10545-3
ISO 10545-4
ISO 10545-4
ISO 10545-10
ISO 10545-11
ISO 10545-12
ISO 10545-9

Results

10
12
600
0,3
RESIST
NO RESIST
NO RESIST

Chemical Property

Resistance to Staining

Glazed Tiles

Test Standards

ISO 10545-14

Results

4

Resistance to Chemicals

Resistance to low concentrations of acids and alkalis
Resistance to household chemicals and swimming pool salts

ISO 10545-13
ISO 10545-13

LA
A

Dimensions and surface quality

Length and width (mm)	ISO 10545-2	± 1,00
Width (mm)	ISO 10545-2	± 1,00
Thickness (mm)	ISO 10545-2	± 0,50
Straightness of sides (mm)	ISO 10545-2	± 0,80
Rectangularity (mm)	ISO 10545-2	± 1,35 e ± 1,50
Surface quality (%)	ISO 10545-2	≥ 95

Test Standards

Results

Local of Use

EW - External Wall

Settlement

Recomendado

Dry Internal Walls Joint	1 mm
Wet Internal Walls Joint	1 mm
External Walls Joint - Facade	1 mm
Floor joint	N/A

For the use of this coating on external walls up to 6 meters high, follow the following guidelines:

Use ACIII adhesive mortar indicated for facade use and compatible with the product's shape, in buildings up to 2 floors. Check with the salesperson for the most suitable mortar. Respect the existing movement and desolidation joints in the architectural design.

On external walls that do not have coverage and side protection, it is mandatory to protect the top and side of the wall with a drip edge or flashing.

The seating joints must be used according to the specific indication of each product.

The grout used to seal the seating joints must be specific for facades.

ATTENTION: Single-porous facades are not recommended for regions with negative temperatures for prolonged periods, such as in Europe and the United States, as established in ISO 13006 for external walls.

Reaction with fire: Ceramic coatings are sintered at high temperatures and therefore do not present in their final composition organic or volatile compounds of any nature, classifying them as Class I - non-combustible.

Portobello



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